

**Work Order ID 77578****\*77578\***

Page 1

Tuesday, December 13, 2011 2:41:21 PM

Item ID: D350-616-015

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Deck Plate

Start Date: 12/13/2011 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 1/5/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date: 1/12/12

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-616

E

100

0.00

**\*100\***

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015  
CHG002

S 12/13/12

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

12/13/12 S

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

S 12/13/12

(x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Tuesday, December 13, 2011 2:41:26 PM

Work Order ID: 77578

**\*77578\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 12/13/2011

Required Date: 1/5/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	20			
<b>*AN960.ID10*</b>									**				
Washer													
D2344		Manufactured	No			110	Each	3.0000	1	2			
<b>*D2344*</b>									**				
Litter Deck Plate, 350													

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
				ST224	3	
				70789	3	
D2348		Manufactured	No		110	Each
<b>*D2348*</b>						3.0000
Wearplate						4
						**

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
				ST011	3	
				70791	3	
D2353		Manufactured	No		110	Each
<b>*D2353*</b>						7.0000
Stiffener						1
						**

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
				ST224	7	
				58426	1	
				70792	6	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Deck Plate

Start Date: 12/13/2011

Required Date: 1/5/2012

Start Qty: 2.00

Required Qty: 2.00

D2364  
S **\*D2364\***  
+2 Deck Plate, Fwd 350 Litt

Manufactured	No	110	Each	5.0000	1
					**

2  
S

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST225	5	
70796	5	

Manufactured	No	110	Each	29.0000	2
					**

2  
4  
S

D2365  
S **\*D2365\***  
+2 Wearplate

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST011	29	
73456	29	

Manufactured	No	110	Each	10.0000	1
					**

2  
2  
S

D2369-1  
S **\*D2369-1\***  
+2 Deck Plate Locator Brackets

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST241A	1	
70797	1	
ST241B	9	
76078	9	

Manufactured	No	110	Each	9.0000	1
					**

1  
2  
S 12/13/11

D2369-3  
S **\*D2369-3\***  
+2 Deck Plate Locator Brackets

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST241A	9	
70798	2	
75191	4	
75247	3	

2  
S

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 12/13/2011

Required Date: 1/5/2012

Start Qty: 2.00

Required Qty: 2.00

D3494-1 Manufactured No

110 Each 13.0000 1

**\*D3494-1\***

Stub Cover

\*\*

Location

Loc Qty

Loc Code

ST224

13

68881

3

69187

10

MS20426AD4-5 Purchased No

110 Each 5,232.000 25

**\*MS20426AD4-5\***

Rivet

\*\*

Location

Loc Qty

Loc Code

Mezz

165

6733

165

ST317

5067

6874

5067

MS20426AD4-6 Purchased No

110 Each 1,349.000 25

**\*MS20426AD4-6\***

Rivet

\*\*

Location

Loc Qty

Loc Code

ST317

1349

110139

207

117505

142

119436

1000

MS20426AD5-7 Purchased No

110 Each 1,131.000 6

**\*MS20426AD5-7\***

Rivet

\*\*

Location

Loc Qty

Loc Code

ST318

1131

101340

1025

7681

106

Tuesday, December 13, 2011 2:41:26 PM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
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\*D350-616-015\*

Parent Item Name: Deck Plate

Start Date: 12/13/2011

Required Date: 1/5/2012

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-8

Purchased

No

110

Each

1,231.000

6

\*MS20426AD5-8\*

\*\*

Rivet

Location

Loc Qty

Loc Code

ST318

1231

4533

1231

MS20601-AD4W2

Purchased

No

110

Each

176.0000

15

\*MS20601-AD4W2\*

\*\*

Rivet

Location

Loc Qty

Loc Code

ST322

176

119232

176

MS20601-AD4W3

Purchased

No

110

Each

2,402.000

30

\*MS20601-AD4W3\*

\*\*

Rivet

Location

Loc Qty

Loc Code

ST321

2402

114538

2402

MS21042L3

Purchased

No

110

Each

7,067.000

6

\*MS21042L3\*

\*\*

Nut

Location

Loc Qty

Loc Code

ST300

7067

117441

16

117885

32

118451

5

118927

3

119017

5994

119075

1017

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 12/13/2011

Required Date: 1/5/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

53.0000

6

\*\*

**\*MS24693-C273\***

Screw

Location

Loc Qty

Loc Code

ST310

53

114752

53

110

Each

74.0000

22

\*\*

MS24693-C48

Purchased

No

**\*MS24693-C48\***

Screw

Location

Loc Qty

Loc Code

ST310

74

119232

74

110

Each

90.0000

4

\*\*

MS35207-264

Purchased

No

**\*MS35207-264\***

Screw

Location

Loc Qty

Loc Code

ST295

90

119232

90

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
08/11/21 MW

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: D. Shepherd  
D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	